

**Eastwind Diamond Abrasives**  
**PO Box 302, 61 Main Street**  
**Windsor, VT 05089**

**Important Instructions**

All diamond products need a slight break-in period. This is especially true with 6 micron and finer micron products. This occurs due to the diamond being micronized. The diamond is separated by a water process to size the particles. When the particles dry, they sometimes form a vacuum between each other. The result is deep scratches until the vacuum is broken down by use. The way to do dress the discs is to run a piece of fine aluminum oxide (dressing stick) over the surface for five to ten seconds. This effectively breaks down the vacuum and should eliminate the scratches. Be sure to follow this procedure using lots of water to flush the disc or belt. This should take care of the scratching problem.

***Refer to our website at [www.eastwinddiamondabrasives.com/tech.html](http://www.eastwinddiamondabrasives.com/tech.html) for video instructions.***

To insure maximum performance and long life from your new diamond abrasive belts and discs, please follow these instructions carefully.

1. There is a short break-in period, as with all diamond products. Use a light touch at the beginning, since a new belt will cut much more aggressively.
2. **These diamond abrasives must be used wet.** The more water coolant used the better. This is the most important factor in using your new belts.
3. Do not force sharp edges into the abrasives; this will cause tears in the backing.
4. Use light to medium pressure for best results and to ensure long life of the product.
5. Use the whole surface of the abrasive, never just one spot. Take advantage of the fact that the entire surface is coated with diamond abrasive. This is the second most important factor after using sufficient water coolant.
6. Be sure a belt is completely dry before storing in an enclosed space.